Geneva MANUFACTURING CO

Truck Storage Box Instructions

Made in USA

For Signature and All Steel Powder-coated Series with universal door.

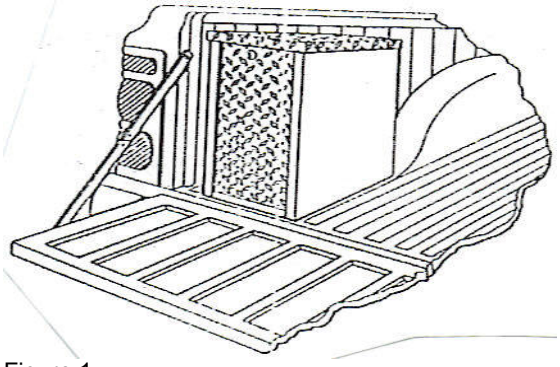
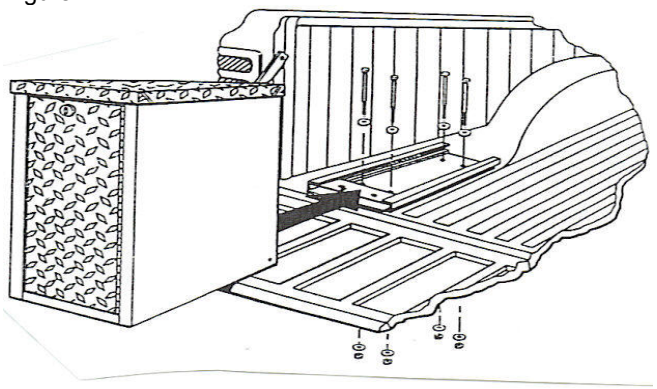


Figure 1



CAUTION: READ INSTRUCTION AND NOTE THE WARNINGS BEFORE INSTALLATION. SAVE THESE INSTRUCTIONS!

CARTON CONTENTS

- Storage Box with either 4 (mini/mid) or 5 (full-size) drawers
- Mounting Plate
- Two (2) keys (located on door)
- Hardware Package (located in top drawer)

HARDWARE PACKAGE CONTENTS

Item	Qty.	Description
(A)	4	3/8” – 16 x 2” Hex Head Bolt
(B)	2	5/16” – 18 x 5/8” Hex Head Bolt
(C)	2	1/4" x 1/2 ” Slotted Hex Head Screw
(D)	8	3/8” Flat Washers
(E)	4	3/8” – 16 Nylon Insert Lock Nut
(F)	2	5/16”- 18 Nylon Insert Lock Nut

TOOLS REQUIRED FOR ASSEMBLY

- Electric Drill
- 3/8” Metal Drill Bit
- 9/16” or 14mm socket/open or box wrench
- 1/2” or 13mm socket/open or box wrench
- 5/16” or 8mm socket/open or box wrench or Slotted screwdriver
- Marking Device or Tape

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INSTALLATION

1. Open the door, pull out the top drawer and remove the hardware package and set it aside.
2. Open the tailgate of your vehicle. The Storage Box has a universal (drop-down) door and can be mounted on either side of the pickup bed.
3. Place the Storage Box on the side of your choice with the door closed and facing towards the tailgate.
4. Close the tailgate. The Storage Box should not come in contact with the tailgate. Allow at least a one (1”) inch gap between the closed tailgate and the face of the Storage Box. It also should be placed as close as possible to the side of the pickup bed and inside or even with the wheel well hump.
5. Open the tailgate, make a mark on the pickup bed in front and on the side of the black mounting plate located under the Storage Box. A couple of pieces of tape will work as well.
6. Slide the Storage Box off of the mounting plate and set aside.
7. Align the mounting plate to your marks and/or pieces of tape in the bed of the pickup. Make sure the open end of mounting plate faces away from the tailgate.
8. There are six pre-punched oval holes in the mounting plate; four (4) can be used.
   WARNING: CHECK THE UNDERSIDE OF THE PICKUP BED FOR PLACEMENT OF ANY ELECTRICAL WIRING, FUEL TANKS, BRACKETS AND ANYTHING THAT WOULD INTERFERE WITH THE DRILLING AND INSTALLATION OF THE BOLTS.
   Select and center-mark four (4) of the oval holes for drilling. Remove the mounting plate and set it aside
9. Drill four (4) 3/8” holes in truck bed.
   WARNING: ALWAY WEAR PROTECTIVE EYEWEAR WHEN DRILLING AND DURING THE INSTALLATION PROCESS.

Figure 2

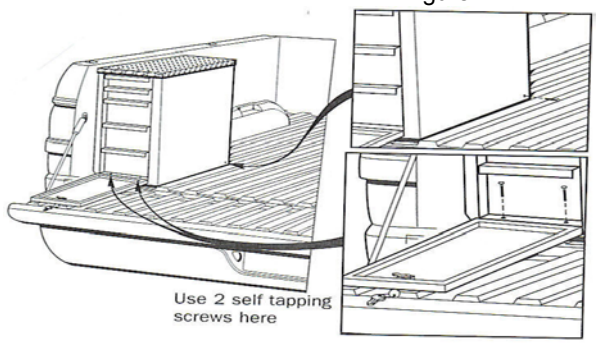

Figure 3

10. Align the mounting plate holes up with the ones that you have drilled. Install the four (A) large 2” bolts with flat (D) washers through the mounting plate and the hole you have drilled. (See Figure 1).
11. From the underside of the bed, install a large flat (D) washer and a large (E) lock nut to each bolt and tighten. Check the mounting plate for proper alignment and secure all four lock nuts completely.
12. Slide the Storage box onto the installed mounting plate.
13. Unlock and open the Storage Box door completely. At the base, where the hinge in located, you will find two (2) small holes. Using the two (2) small slotted hex head screws, secure the front of the Storage Box to the mounting plate. (See Figure 3).
14. Using one or both of the small (B) hex head bolts, insert it into the holes located at the rear bottom corner of the Storage Box through the holes located in the mounting plate. Using the small (F) lock nuts, tighten and secure the Storage Box to the mounting plate. (See Figure 2).